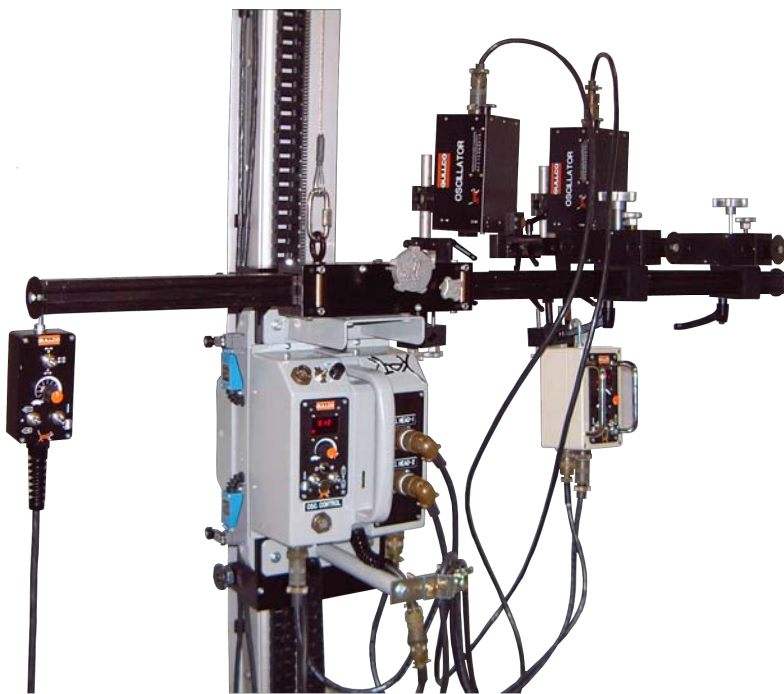




## OVERLAY WELDING GANTRY SYSTEM FOR ALL POSITIONS



The Welding Overlay System is designed to operate in all positions. Ideal for use on boiler tube walls, cladding boiler tube walls prior to installation in the boiler, pressure vessel tanks and other applications where overlay repair is required.

The overlay system allows for precise control of the travel speed which allows the operator to achieve clean consistent weld overlay patterns.

The entire system is made up of existing Gullco products and can be easily disassembled into various smaller components for transporting or maneuvering through tighter openings.

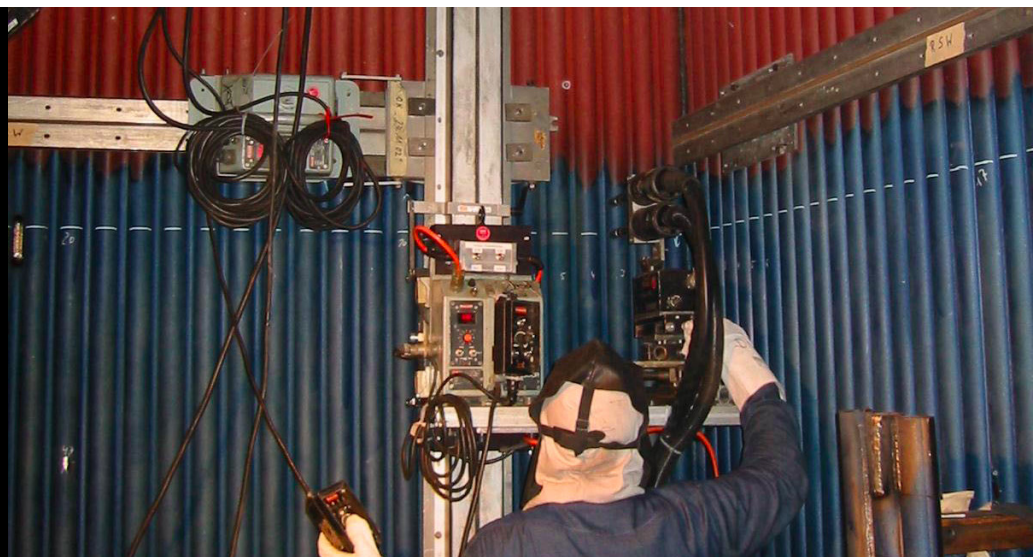
Gullco's team of in-house engineers can customize the system to meet specific application requirements and this is used commonly for unique circumferences or wall applications.

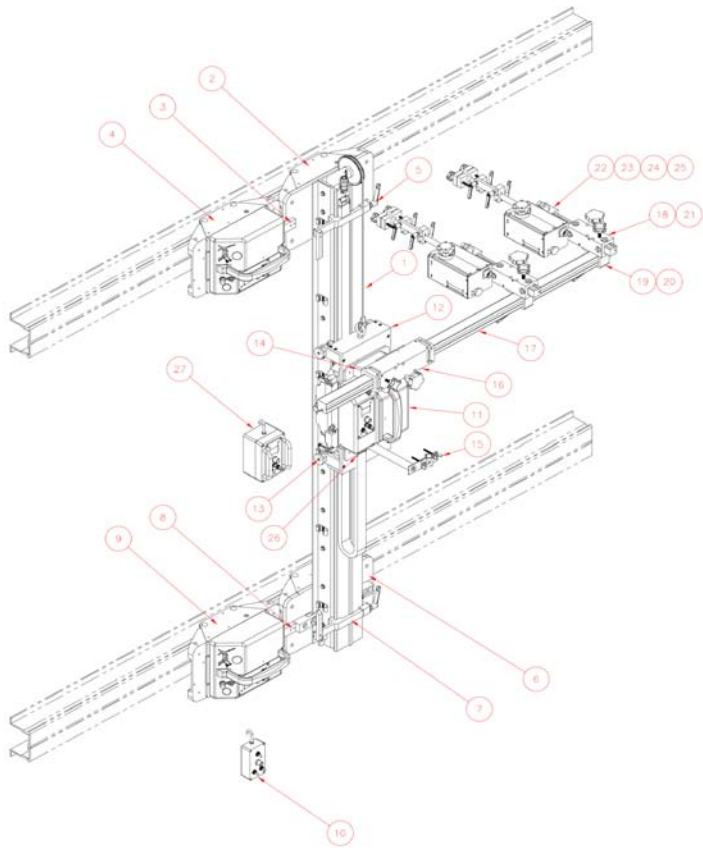
The design of the overlay system is made to optimize time with a quick track mounting system which allows for easy alignment with the work piece.

*Precise remote control of the overlay system ensures consistent weld quality*

MOUNTS EASILY TO AUTOMATE OVERLAY AND CLADDING APPLICATIONS

WELDING AND CUTTING





| Item | Part Number  | Description                            | Quantity |
|------|--------------|--|----------|
| 1    | GS-474-024   | VERTICAL TRACK ASSEMBLY                | 1        |
| 2    | GS-474-013   | UPPER IDLER CARRIAGE ASSEMBLY          | 1        |
| 3    | GS-441-016   | UPPER TOWING LINK                      | 1        |
| 4    | GS-474-035   | UPPER KAT CARRIAGE ASSEMBLY            | 1        |
| 5    | GS-474-047   | MODIFIED TRACK STOP ASSEMBLY           | 1        |
| 6    | GS-441-017   | LOWER IDLER CARRIAGE ASSEMBLY          | 1        |
| 7    | GK-191-P-061 | RIGID TRACK STOP ASSEMBLY              | 1        |
| 8    | GS-441-015   | LOWER TOWING LINK                      | 1        |
| 9    | GS-474-030   | LOWER KAT CARRIAGE ASSEMBLY            | 1        |
| 10   | GS-441-021   | REMOTE FOR UPPER & LOWER CARRIAGES     | 1        |
| 11   | GS-474-055   | VERTICAL KAT CARRIAGE ASSEMBLY (12-27) | 1        |
| 12   | GS-474-060   | FRONT EXTENSION ASSEMBLY               | 1        |
| 13   | GS-474-061   | REAR EXTENSION ASSEMBLY                | 1        |
| 14   | GK-190-066   | RACK BOX RISER ASSEMBLY                | 1        |
| 15   | GK-181-027   | CABLE SUPPORT ASSEMBLY                 | 1        |
| 16   | GB-413-030   | 1 - 1/2" HEAVY DUTY RACK BOX           | 1        |
| 17   | GS-474-070   | 1 - 1/2" RACK ARM X 48" LONG           | 1        |
| 18   | GK-171-650   | 1 - 1/8" RACK BOX                      | 2        |
| 19   | GK-190-236   | 1 - 1/2" RACK ARM SQUARE CLAMP         | 2        |
| 20   | GK-153-004   | 3/8 - 16 UNC FEMALE HAND LEVER         | 2        |
| 21   | GK-171-047-1 | 1 - 1/8" RACK ARM x 12" LONG           | 2        |
| 22   | GK-197-0-100 | OSCILLATOR                             | 2        |
| 23   | GK-197-0-101 | OSCILLATOR HEAD SWIVEL BRACKET         | 2        |
| 24   | GK-197-0-102 | BRONZE SWIVEL CLAMP ASSEMBLY           | 2        |
| 25   | GK-171-112   | ADAPTER BLOCK ASSEMBLY                 | 2        |
| 26   | GS-474-046   | CABLE TRACK CLIP                       | 1        |
| 27   | GS-474-049   | VERTICAL KAT REMOTE                    | 1        |



OPTIONAL PRECISION COMPOUND SLIDES AVAILABLE



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